

Primers

RZ - 981 2K Primer Surfacer (Grey)

Product Description

Multi - purpose primer surfacer for covering putty/existing finishes, easy sanding, high efficiency with strong filling power and adhesion.

Fine hardness is featured.

Technical Characteristics

Color: Grey

Shelf life: 24 months at 25°C

Theoretical spreading rate: 250 - 300 m²/l (avg) at 1 µm

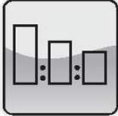
Pre-treatment

Degrease with RZ - AX800.

Wash off residues and dry thoroughly.

Re-clean with RZ - AX800. The use of a tack rag is recommended.

Wet flat with P600 - 800 grade paper or dry flat with P240 - 360 grade paper.

	Mixing Ratio	RZ - 981 Primer100 (vol)100 g RZ - 961 Hardener25 (vol)20 g hinn0 - vo0 - 35 g st n before ap ation. 40 r temperatur s betwe °C - 15°C T50 or temperatur s betw 15°C - 25°C R T60 or temperatur s bet n 25°C - 35°C RZ 70 rat s ab
	Spray Viscosity Potlife	16 to 20 seconds DIN 4 cup at 25°C 1.5 - 2 hours at 25°C
	Sprayguns	HVLP gravity - feed spraygun1.5 - 1.7 mm1.8 - 2.0 bar15 - 20 cm Conventional gravity - feed spraygun1.6 - 1.8 mm3.0 - 4.0 bar20 - 25 cm
	Application	Number of spraycoats: 1 thin + 1 wet coat Flash - off: 5 - 8 mins Film thickness: 80 - 120 µm
	Drying	Drying25°C60°C Dust free atier10 - 15 mins- Fully cured atier1.5 - 2 hours30 mins
Further Treatment		Atier the dust-free, apply Reiz basecoat or topcoat.

Automotive Refinish

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet from our website at www.wonder-global.com or directly from your supplier.